

These days, life can be filled with challenges. Fortunately, the 2013 Toyota Highlander is filled with solutions. Its versatile interior offers comfortable seating for up to seven, and amenities for everyone. It provides an array of advanced safety features. It delivers responsive performance, while achieving remarkable fuel efficiency. And as you might expect, it offers Toyota's legendary reliability. All this, wrapped in a sleek, handsome exterior. With a variety of trim levels to choose from, including Highlander, Highlander Plus, SE and Limited, there's sure to be a model that's just right for you. In fact, you can even get one with the eco-advanced technology of Hybrid Synergy Drive. But Highlander shines especially brightly when it's filled with one thing in particular: your family. 2013 Toyota Highlander.

From its roomy versatility to its many thoughtful amenities, the 2013 Highlander was designed to help active and growing families get the very most out of life.





Available in two lines of thoughtful.

Whether you decide to go with the Highlander or the Highlander Hybrid, you'll be driving a vehicle you can feel good about. In addition to their different approaches to power, each model also has its own distinct styling. But the choices don't stop there: Highlander is available with either 2- or 4-Wheel Drive and with a 4- or 6-cylinder engine. Looks like Highlander has thought of everything.



Seats one big happy family.

Transporting seven people is one thing; making sure everyone enjoys the ride is quite another. Remarkably, Highlander does both. The seats are engineered to offer both comfort and versatility. Gauges are easy to read and controls are readily at hand. And the advanced navigation and entertainment systems add convenience, information and fun. You might just find that when it comes to spending quality time together, the sit-down family dinner has met its match.

Display Audio With Navigation, Entune®2 and JBL®

Standard on Limited and Hybrid Limited, the Display Audio system with Navigation, Entune® and JBL® includes a 6.1-in. touch-screen with integrated backup camera³ display, AM/FM CD player with MP3/WMA playback capability, nine JBL® speakers including subwoofer, and SiriusXM Radio⁴ with a 90-day complimentary trial. The system also includes HD Radio™5 with iTunes® Tagging,® auxiliary audio jack, USB port7 with iPod®8 connectivity and control, and hands-free phone capability, phone book access, advanced voice recognition and music streaming via *Bluetooth®9* wireless technology.

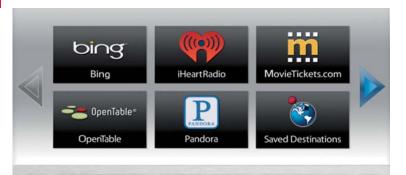
Smart Key System¹⁰

Highlander's available Smart Key System offers you an added bit of convenience. When you approach the vehicle with the Smart Key fob in your pocket or purse, the interior illuminates automatically. The doors unlock when you touch either front door handle, the power liftgate opens with the touch of its handle, and the engine starts with the push of a button.

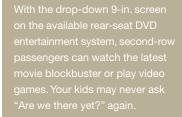
Rear-Seat DVD Entertainment System

If the scenery isn't grabbing their attention, rear passengers can while away the miles by watching movies or playing games on the available rear-seat DVD entertainment system¹¹ featuring a 9-in. display. Better yet, with wireless headphones;¹² they can enjoy their entertainment without distracting the other passengers.

See footnote 14 in Disclosures section.
 See footnote 15 in Disclosures section.
 See footnote 10 in Disclosures section.
 See footnote 16 in Disclosures section.
 See footnote 17 in Disclosures section.
 See footnote 18 in Disclosures section.
 See footnote 11 in Disclosures section.
 See footnote 12 in Disclosures section.
 See footnote 13 in Disclosures section.
 Available on Highlander Limited and Hybrid Limited models only.
 See footnote 20 in Disclosures section.









Parents will appreciate the standard conversation mirror that allows them to make eye contact with those in back. Located above the rearview mirror, it also conceals a storage compartment for sunglasses.



With your compatible smartphone, the available Entune® multimedia system helps make any trip more entertaining and informative. Enjoy three years of complimentary access to apps like Bing™iHeartRadio, MovieTickets.com, OpenTable® and Pandora® You'll also enjoy updates on fuel prices, sports, stocks, traffic and weather.



On Limited and Hybrid Limited models, the driver can extend the cushion on the perforated leather-trimmed driver's seat with the push of a button. There's nothing like a little extra thigh support to further ease the journey.



Kids change quickly. So does Highlander.

Whether you're taking the gang to hockey practice or helping your eldest move into their college dorm, Highlander is up to the task. Within moments, the second- and third-row seats fold flat, opening up 95.4 cubic feet of cargo space¹ for all sorts of bulky items. And there's stadium seating to enhance the sense of space for those in the second and third rows. So no matter what you've brought along for the ride — passengers, cargo or both — Highlander handles it all with ease.

Center Stow™ System

A perfect example of Highlander's incredible versatility is its Center Stow™ system. Beneath the center console, there's a Center Stow™ seat you can pull out, lock in place between the second-row captain's chairs and fold open. Or replace it with the Center Stow™ console to hold drinks and smaller items.

Three-Zone Automatic Climate Control

With the three-zone automatic climate control system and air filter found in Limited and Hybrid Limited, every occupant can ride in total comfort. The system offers dual zone climate control in the front, a separate second-row control panel, and vents for the second- and third-row seats, so everyone can optimize their own cabin environment.



With the available power liftgate, there are two convenient ways to access the roomy cargo area. When loading bulky items, open the entire power liftgate. Or, if you just have a small item to load, pop the available lift-up glass hatch. Either way, you won't need to use a key.





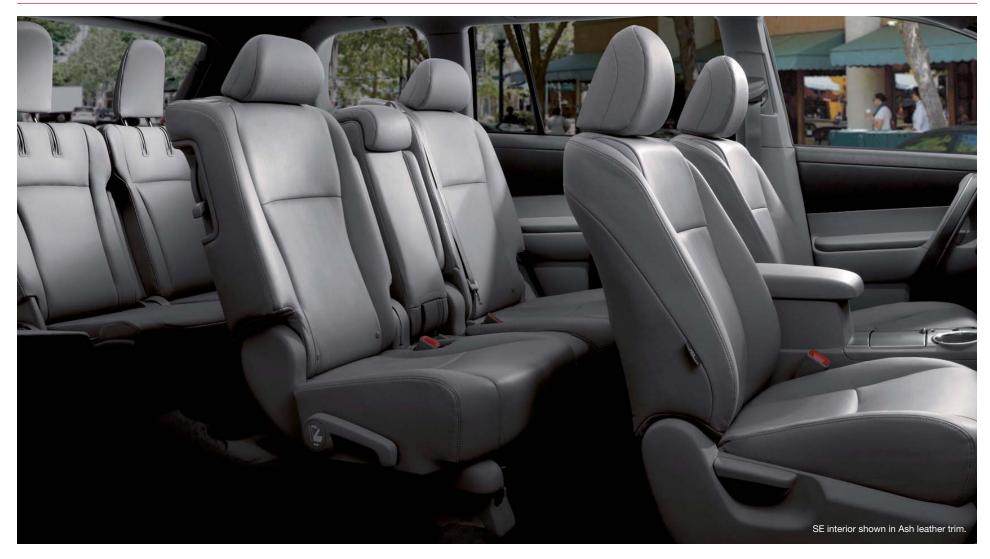
1. Cargo and load capacity limited by weight and distribution.

Seating for up to Seven

Highlander's 50/50 split third-row seat makes seating for seven not only possible, but also comfortable. The second-row seat reclines, slides and features armrests on the outboard seats. Plus, the passenger side has a one-touch lever that allows you to fold and slide the seats forward to make access to the third row that much easier.



A growing family's gear comes in all shapes and sizes. That's why Highlander offers as standard equipment a 50/50 split third-row seat. This versatile feature allows you to transport long or unwield cargo, while still allowing you to take up to six passengers.





1. See footnote 14 in Disclosures section. 2. See footnote 15 in Disclosures section.

The intelligence to pass on any grade.

Highlander's all-around smart performance is due in part to a technology called Dual Variable Valve Timing with intelligence (VVT-i). This advanced system knows precisely how to adjust the valve timing to optimize the engine's "breathing" and maximize performance. So whether you're passing on a hill, tooling around town or just sitting at idle, Highlander always delivers high marks in power, efficiency and reduced emissions.

2.7-Liter 4-Cylinder

Highlander's fuel-efficient 2.7-liter 4-cylinder engine uses Dual VVT-i to help generate 187 hp and 186 lb.-ft. of torque. Dual VVT-i precisely times the opening and closing of the engine's intake and exhaust valves to maximize power while reducing its fuel consumption. When coupled with a 6-speed Electronically Controlled automatic Transmission with intelligence (ECT-i), this engine allows Highlander to get an EPA-estimated 25 highway mpg!

3.5-Liter V6

Drivers interested in more power should go with the available 24-valve V6. The powerful engine uses a Double Overhead Cam (DOHC) and Dual VVT-i to deliver 270 hp and 248 lb.-ft. of torque with an EPA-estimated 24 highway mpg?



The 4-cylinder and V6 models of the 2013 Highlander earned an Ultra Low Emission Vehicle II (ULEV-II) rating. This designation means the Highlander produces extremely low average amounts of smog-forming emissions compared to new cars of the same model year.





1. 2013 EPA-estimated mileage for Highlander 4-cylinder 2WD models. Actual mileage will vary. 2. 2013 EPA-estimated mileage for Highlander V6 2WD models. Actual mileage will vary.



Engineered for your kids. And theirs.

With an EPA-estimated 28 city/highway mpg¹ and a Super Ultra Low Emission Vehicle (SULEV) rating; Highlander Hybrid is engineered with future generations in mind. While you may be familiar with its environmental attributes, you may not know that it also offers the same level of performance as the non-hybrid V6. In fact, its gasoline engine and Hybrid Synergy Drive® produce an impressive 280 net horsepower. Altruism has never been so much fun.

Energy Monitor

Highlander Hybrid's handsome instrumentation panel not only conveys your speed, but also indicates your driving mode and driving economy. When conditions permit, Hybrid Synergy Drive® will seek the most efficient power source.

EV Mode^{3, 4}

In EV Mode, Highlander Hybrid cuts the gasoline engine and uses its rear electric motor, saving fuel while reducing noise and emissions. EV Mode is designed for situations where you're driving at very low speeds for short distances, such as pulling cautiously out of a crowded parking garage.

ECON Mode

For more economical operation in normal driving situations, Highlander Hybrid offers ECON Mode. By pressing the ECON button and then applying the accelerator, you can modify throttle response to help reduce fuel consumption. ECON Mode can also help when you're accelerating in low-traction situations, like on snow-covered roads.

Highlander Hybrid is a testament to the success of our hybrid technology. Far from being a drive system reserved for smaller cars, Hybrid Synergy Drive® has demonstrated that it's an effective and efficient system for nearly any regular consumer vehicle.



In addition to providing many standard gauges, such as the speedometer, Highlander Hybrid also features a hybrid system power meter that lets you know when the system is charging and shows electric power consumption.





Highlander's advanced Hybrid Synergy Drive® powers the vehicle in different ways depending on demand. Sometimes the vehicle is propelled solely with the gas engine, sometimes with just the electric motors, and sometimes with both.

STARTING

From initial light or moderate acceleration to low speeds, Highlander Hybrid is powered solely by the high-torque electric motors!

NORMAL RUNNING

When driving under normal conditions, Highlander Hybrid is powered by the gasoline engine and is assisted by the electric motors as needed.

FULL ACCELERATION

During heavy acceleration, the gasoline engine is used while the battery supplies increased drive power to the electric motors.

DECELERATION/BRAKING

When slowing, the gasoline engine begins to shut off and the electric motors convert momentum into electricity, storing it in the HV battery.

STOPPING

When Highlander Hybrid comes to a stop, its gasoline engine shuts off to conserve fuel and reduce emissions?



1. Gasoline engine utilized for acceleration on cold starts and full acceleration. 2. The preceding is based on a "likely scenario" for optimal driving conditions.



Refute Murphy's Law.

When it comes to driving, Toyota doesn't accept the old adage that what can go wrong, will. Real safety involves anticipating trouble and then avoiding it. That's why every Highlander is equipped with a suite of active safety features known as the Star Safety System.™ Of course, in the event trouble proves unavoidable, Highlander is also equipped with a host of passive safety features, such as seven airbags¹, crumple zones and advanced seatbelts.

Enhanced Vehicle Stability Control (VSC)2

To help compensate for a loss of traction while cornering, Highlander utilizes Enhanced VSC. The system adjusts engine power, braking and steering torque-assist control to help the vehicle follow the direction it is being steered.

Traction Control (TRAC)

Using advanced braking technologies, TRAC is a traction control system that helps control wheelspin when starting or accelerating on a slippery surface. TRAC is supplemented by the Enhanced VSC's steering torque-assist control to help maintain appropriate driving force during straight-line acceleration and to offset left or right pull.

ABS, EBD and BA3

The standard Anti-lock Brake System (ABS) on Highlander is a key active safety feature. Electronic Brake-force Distribution (EBD) helps optimize the distribution and amount of brake force between the front and rear wheels, based on driving conditions and vehicle load. EBD also distributes brake force between the left and right wheels during cornering to help maintain vehicle control. Brake Assist (BA) is designed to detect whether the driver is attempting a panic stop, and if so, applies increased braking power.

Smart Stop Technology (SST)4

At speeds greater than five miles per hour, when the accelerator is depressed first and the brakes are then applied firmly for longer than one-half second, Smart Stop Technology is designed to help the driver bring the vehicle to a stop.





VENTILATED DISC BRAKES

Brakes slow a vehicle down by using friction to convert kinetic energy into heat. If the brakes get too hot, they can become less effective, a phenomenon known as brake fade. The front brakes on Highlander employ a ventilated disc design, helping to better dissipate heat and providing confident stopping power.

Your family. Our priority.

At Toyota, one of our most important initiatives is to help protect you and your family. To that end, we've equipped the 2013 Highlander with some of the most comprehensive safety features in the industry.

Backup Camera¹

Knowing what's around your vehicle is crucial to safety. When you're backing up, the area behind Highlander that's visible to the camera is displayed on the audio screen?

Hill Start Assist Control (HAC)3

When you're accelerating from a standstill on an incline, HAC helps prevent the vehicle from rolling backward. When activated, the feature holds the brakes for approximately three seconds as the driver switches from the brake pedal to the accelerator.

Downhill Assist Control (DAC)3, 4

Highlander 4WD models come with an innovative feature called Downhill Assist Control, or DAC. Designed to help provide a controlled descent on steep inclines, it sets a target vehicle speed of approximately 2-4 mph. To help maintain that speed, DAC signals the brakes to modulate automatically.



TIRE PRESSURE MONITOR SYSTEM (TPMS)⁵

Proper tire pressure is important for safe driving. TPMS evaluates the pressure of the tires and issues a warning if the pressure becomes critically low

4WD

To help you feel confident behind the wheel, Highlander offers traction and safety systems, including an available full-time 4WD system. Highlander Hybrid provides a similar measure of security with standard Electronic On-Demand 4WD with intelligence (4WD-i).

PET TRAVEL SAFETY

Toyota offers a wide range of pet accessories designed to help you transport your furry companions in comfort and security. Ask your Toyota dealer for details. Highlander comes standard with an Advanced Airbag System¹ that includes both driver and front passenger dual stage airbags. There's also a knee airbag to further enhance driver protection. Seat-mounted side airbags help provide protection to the driver and front passenger in the event of certain types of severe sideimpact collisions. The front seats in Highlander also incorporate active headrests,² which move up and forward, helping to reduce the severity of whiplash injuries to the driver and front passenger in the event of certain lower-speed rear-end collisions.

Roll-sensing Side Curtain Airbags (RSCA) help provide protection for all rows of seats in certain types of side collisions and in the event of a roll.

LATCH (Lower Anchors and Tethers for CHildren) helps protect the smaller members of your family. LATCH includes lowermounted anchors and tethers on all outboard rear seats.



1. See footnote 29 in Disclosures section. 2. See footnote 30 in Disclosures section.

As unique as your family.

A wide range of Genuine Toyota Accessories is available to help you make your Highlander your own. Considering how appealing Highlander is to begin with, these high-quality products will be like icing on the cake. Some accessories may not be available in all regions of the country. See your Toyota dealer for details.















All-weather floor mats1 Ashtray cup Auto-dimming rearview mirror Ball mount Body side moldings Cargo cover Cargo divider Cargo liner Cargo net - envelope² Cargo net - spider² Cargo tote Cargo tray² Carpet cargo mat Carpet floor mats¹ Door edge guards Emergency assistance kit First aid kit Hood protector Hybrid Synergy Drive® sticker Mudguards Paint protection film³ Rear-seat entertainment Remote Engine Starter⁴ Roof rack cross bars Running boards Towing hitch receiver Towing wire harness Trailer ball⁵ Vehicle Intrusion Protection (VIP) RS3200 Plus Security System with Glass Breakage Sensor (GBS)4 Wheel locks Wireless headphones⁶

^{1.} This floor mat was designed specifically for use in your model and model year vehicle and SHOULD NOT be used in any other vehicle. To avoid potential interference with pedal operation, each mat must be secured with retention hooks/clips. Do not install a floor mat on top of an existing floor mat. 2. Cargo and load capacity limited by weight and distribution. 3. The Toyota Genuine Accessory Warranty will only apply when the installation is performed by a trained Toyota-approved installer. If the film is installed by anyone else, the Toyota "Parts Only" warranty — 12 months — will be applicable instead. Please see dealer for details. 4. Available only with vehicles with keyless entry.

5. See footnote 7 in Disclosures section. 6. See footnote 20 in Disclosures section.

Combinations

INTERIOR COLOR CHOICES

FABRIC HIGHLANDER



EASY-CLEAN FABRIC HIGHLANDER PLUS AND HYBRID



LEATHER TRIMSE (standard) AND HYBRID (available)



PERFORATED LEATHER TRIM
LIMITED AND HYBRID LIMITED



EXTERIOR/INTERIOR COLOR COMBINATIONS



BLACK



SIZZLING CRIMSON MICA



NAUTICAL BLUE METALLIC¹



PREDAWN GRAY MICA²



SHORELINE BLUE PEARL



BLIZZARD PEARL³



CYPRESS PEARL¹



SAND BEIGE



MAGNETIC GRAY METALLIC¹



CLASSIC SILVER METALLIC





SANDY BEACH METALLIC¹

BLACK

SAND BEIGE

WHEELS

- Highlander, Highlander Plus, SE and Hybrid 17-in. 7-spoke alloy wheel
- 2 Limited 19-in. 5-spoke alloy wheel
- 3 Hybrid Limited 19-in. 10-spoke alloy wheel







Specifications

MECHANICAL AND PERFORMANCE	HIGHLANDER	HIGHLANDER PLUS	SE	LIMITED	HYBRID	HYBRID LIMITED
Gasoline engine — 2.7-Liter 4-Cylinder Double Overhead Cam (DOHC) 16-Valve with Dual Variable Valve Timing with intelligence (VVT-i); 187 hp @ 5800 rpm, 186 lbft. @ 4100 rpm	Standard	Standard	NA	NA	NA	NA
Gasoline engine — 3.5-Liter V6 Double Overhead Cam (DOHC) 24-Valve with Dual Variable Valve Timing with intelligence (VVT-i); 270 hp @ 6200 rpm, 248 lbft. @ 4700 rpm	Available	Available	Standard	Standard	NA	NA
Hybrid engine — 3.5-Liter V6 Double Overhead Cam (DOHC) 24-Valve with Variable Valve Timing with intelligence (VVT-i), EV1-2 and ECON Modes; 280 hybrid system net hp (209 kW) EMISSION RATING	NA	NA	NA	NA	Standard	Standard
Ultra Low Emission Vehicle II (ULEV-II)	Standard	Standard	Standard	Standard	NA	NA
Super Ultra Low Emission Vehicle (SULEV)3	NA	NA	NA	NA	Standard	Standard
vaporative Emission Certification — Zero Evaporation	NA	NA	NA	NA	Standard	Standard
ELECTRIC MOTORS (two, front and rear)						
unction: drive front and rear wheels, regeneration during braking	NA	NA	NA	NA	Standard	Standard
Electric motor type: permanent magnet motor	NA	NA	NA	NA	Standard	Standard
Battery type: sealed Nickel-Metal Hydride (Ni-MH) TRANSMISSION	NA	NA	NA	NA	Standard	Standard
s-speed Electronically Controlled automatic Transmission with ntelligence (ECT-i), sequential shift mode and Snow Mode	Standard	Standard	NA	NA	NA	NA
-speed Electronically Controlled automatic Transmission with ntelligence (ECT-i), sequential shift mode and Snow Mode	Available ⁴	Available ⁴	Standard	Standard	NA	NA
Electronically controlled Continuously Variable Transmission (ECVT) PRIVETRAIN	NA	NA	NA	NA	Standard	Standard
ront-Wheel Drive (FWD)	Standard	Standard	Standard	Standard	NA	NA
ull-time 4WD	Available ⁴	Available ⁴	Available	Available	NA	NA
electronic On-Demand 4WD with intelligence (4WD-i)	NA	NA	NA	NA	Standard ⁵	Standard ⁵
Reinforced unitized body SUSPENSION	Standard	Standard	Standard	Standard	Standard	Standard
-wheel independent MacPherson strut suspension with front and ear stabilizer bars STEERING	Standard	Standard	Standard	Standard	Standard	Standard
lectric Power Steering (EPS); power-assisted rack-and-pinion	Standard	Standard	Standard	Standard	Standard	Standard
urning circle diameter, curb to curb (ft.)	38.7	38.7	38.7	38.7	38.7	38.7
Power-assisted ventilated 12.9-in. front disc brakes/solid 12.2-in. rear disc brakes and Star Safety System™	Standard	Standard	Standard	Standard	NA	NA
Power-assisted ventilated 12.9-in. front disc brakes/solid 12.2-in. rear disc brakes with Electronically Controlled Braking (ECB) system, integrated egenerative braking and Star Safety System™	NA	NA	NA	NA	Standard	Standard

Specifications (continued)

EXTERIOR DIMENSIONS (in.)	HIGHLANDER	HIGHLANDER PLUS	SE	LIMITED	HYBRID	HYBRID LIMITED
Overall length/width	188.4/75.2	188.4/75.2	188.4/75.2	188.4/75.2	188.8/75.2	188.8/75.2
Overall height	68.1	69.3	69.3	69.3	69.3	69.3
Wheelbase	109.8	109.8	109.8	109.8	109.8	109.8
Track (front/rear)						
2WD	64.0/64.2	64.0/64.2	64.0/64.2	64.0/64.2	NA	NA
4WD	64.0/64.0	64.0/64.0	64.0/64.0	64.0/64.0	64.0/64.0	64.0/64.0
Coefficient of drag (Cd)	0.34	0.34	0.34	0.34	0.34	0.34
INTERIOR DIMENSIONS (in.) (front/second-row/third-row seats)						
Head room without moonroof	40.6/40.1/36.3	40.6/40.1/36.3	NA	NA	40.6/39.8/36.3	NA
Head room with moonroof	NA	NA	39.7/40.1/36.3	39.7/40.1/36.3	39.7/39.8/36.3	39.7/39.8/36.3
Shoulder room	59.7/59.5/55.0	59.7/59.5/55.0	59.7/59.5/55.0	59.7/59.5/55.0	59.7/59.5/55.0	59.7/59.5/55.0
Hip room	56.7/56.5/42.3	56.7/56.5/42.3	56.7/56.5/42.3	56.7/56.5/42.3	56.7/56.5/42.3	56.7/56.5/42.3
Leg room	43.2/38.3/29.9	43.2/38.3/29.9	43.2/38.3/29.9	43.2/38.3/29.9	43.2/38.4/29.9	43.2/38.4/29.9
OFF-HIGHWAY						
Approach/departure angle (degrees)	22/23	22/23	22/23	22/23	NA ⁵	NA ⁵
Ground clearance (in.)	8.0	8.0	8.0	8.0	NA ⁵	NA ⁵
WEIGHTS AND CAPACITIES						
Curb weight (lb.) (4-cylinder/V6 2WD/V6 4WD)	3946/4045/4266	3946/4045/4266	NA/4045/4266	NA/4255/4464	NA/NA/4641	NA/NA/4762
,						
Gross Vehicle Weight Rating (GVWR) (lb.) (4-cylinder/V6 2WD/V6 4WD)	5500/5800/6000 145.7	5500/5800/6000	NA/5800/6000	NA/5800/6000	NA/NA/6150	NA/NA/6150 145.4
EPA passenger volume (cu. ft.)		145.7	145.7	145.7	145.4	
Cargo volume ⁶ (cu. ft.) (behind front/second-row/third-row seats)	95.4/42.3/10.3	95.4/42.3/10.3	95.4/42.3/10.3	95.4/42.3/10.3	94.1/42.4/10.3	94.1/42.4/10.3
Fuel tank (gal.)	19.2	19.2	19.2	19.2	17.2	17.2
Seating capacity	7	7	7	7	7	7
TOWING ⁷						
Heavy-duty radiator with engine oil cooler, 200-watt fan coupling, supplemental transmission oil cooler and 150-amp alternator	Standard ⁴	Standard ⁴	Standard	NA	NA	NA
Heavy-duty radiator with engine oil cooler, 200-watt fan coupling and supplemental transmission oil cooler	NA	NA	NA	Standard	NA	NA
Heavy-duty radiator, 240-watt fan coupling and supplemental						
transmission oil cooler	NA	NA	NA	NA	Standard	Standard
Towing capacity (lb.)						
4-cylinder V6	1500 5000	1500 5000	NA 5000	NA 5000	NA NA	NA NA
Hybrid	5000 NA	NA	NA	NA	3500	NA 3500
TIRES	147 (147.1	147.4	14/1	0000	0000
Type All-Season steel-belted radials	Standard	Standard	Standard	Standard	Standard	Standard
Spare	Juliana	Candara	- Carladia	Juliana	Juliana	Canada
Full-size on alloy wheel	Standard	Standard	Standard	Standard	Standard	Standard
MILEAGE ESTIMATES (mpg city/highway) ⁸						
4-cylinder 2WD	20/25	20/25	NA	NA	NA	NA
V6 2WD	18/24	18/24	18/24	18/24	NA NA	NA NA
V6 4WD	17/22	17/22	17/22	17/22	NA	NA NA
	17/22 NA	17722 NA	NA	17/22 NA		28/28
Hybrid	NA	NA	NA	INA	28/28	28/28

Features°

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EXTERIOR	HIGHLANDER	HIGHLANDER PLUS	R SE	LIMITED	HYBRID	HYBRID Limited		HIGHLANDER	HIGHLAND PLUS	ER SE	LIMITED	HYBRID	HYBRID Limited
Projector-beam headlights with auto on/off feature	S	S	S	S	S	S	17-in. 7-spoke alloy wheels with P245/65R17 105S tires	S	S	S	_	S	_
Daytime Running Lights (DRL) with on/off feature	S	S	S	S	S	S	19-in. 5-spoke alloy wheels with P245/55R19 103S tires	_	_	_	S	_	_
Integrated fog lights	_	S	S	S	S	S	19-in.10-spoke alloy wheels with P245/55R19 103S tires	_	_	_	_	_	S
Unique hybrid grille	_	_	_	_	S	S	Washer-linked variable intermittent windshield wipers						
Hybrid Synergy Drive® blue accent headlights, taillights and badges	_	_	_	_	s	s	and intermittent rear wiper UV reduction glass windshield	s s	S S	S S	S S	S	S S
Color-keyed power outside mirrors with folding feature	S	_	_	_	_	_	Windshield wiper de-icer	P	S	S	S	S	S
Color-keyed heated power outside mirrors with							Privacy glass on rear side, quarter and liftgate windows	S	S	S	S	S	S
folding feature	Р	S	S	_	S	_	Lift-up glass hatch	_	S	S	S	S	S
Color-keyed heated power outside mirrors with puddle lights and folding feature	_	_	_	s	_	s	Power liftgate with jam protection	-	-	S	S	_	S
Color-keyed outside door handles	S	S	S	_	S	_	Color-keyed rear spoiler with LED center high-mount stop light	s	s	s	S	S	s
Chrome outside door handles with touch-sensor							Black roof rails	_	s	s	_	s	
lock/unlock feature	-	_	_	S	_	S	Chrome roof rails with black end caps		_	_	S		S
Power tilt/slide moonroof with sunshade	-	_	S	S	P	S	Official Foot rails with black end caps	_	_	_	3		3
INTERIOR													
Front and rear air conditioning with air filter and second- and third-row vents	s	s	s		s		Fabric-trimmed front- and second-row seats; 8-way adjustable driver's seat; 4-way adjustable front						
Three-zone automatic climate control with air filter,							passenger seat; 40/20/40 split, sliding and reclining						
separate second-row control panel, individual							fold-flat second-row seats with Center Stow™ seat	_					
temperature settings for driver, front passenger and							and Center Stow™ console	S				_	
rear-seat passengers, and second- and third-row vents	_	_	_	S		<u>s</u>	Easy-clean fabric-trimmed front- and second-row seats; 8-way power-adjustable driver's seat with						
Backup camera ¹⁰		S	S	S	S	S	power lumbar support; 4-way adjustable front passenger seat; 40/20/40 split, sliding and reclining fold-flat second-row seats with Center Stow™ seat and Center Stow™ console						
Display Audio — includes 6.1-in. touch-screen (with integrated backup camera ¹⁰ display on Highlander Plus													
and SE), AM/FM CD player with MP3/WMA playback								_	S	_	_	S	_
capability, six speakers, auxiliary audio jack, USB port ¹¹							Leather-trimmed front- and second-row seats:						
with iPod ^{®12} connectivity and control, and hands-free phone capability, phone book access and music							multi-stage heated front seats; 8-way power-adjustable						
streaming via Bluetooth®13 wireless technology	S	S	S	_	_	_	driver's seat with power lumbar support; 4-way						
Display Audio with Navigation ¹⁴ and Entune ^{®15} — includes	S						adjustable front passenger seat; 40/20/40 split, sliding and reclining fold-flat second-row seats with Center						
6.1-in. touch-screen with integrated backup camera ¹⁰ display, AM/FM CD player with MP3/WMA playback							Stow™ seat and Center Stow™ console	_	_	S	_	P	_
capability, six speakers, SiriusXM Radio ¹⁶ with 90-day							Perforated leather-trimmed front- and second-row seats;						
complimentary trial, HD Radio ^{TM17} with iTunes® Tagging,18							multi-stage heated front seats; 8-way power-adjustable driver's seat with power thigh and lumbar support;						
auxiliary audio jack, USB port ¹¹ with iPod ^{®12} connectivity and control, and hands-free phone capability, phone							4-way power-adjustable front passenger seat; 40/20/40						
book access, advanced voice recognition and music							split, sliding and reclining fold-flat second-row seats						
streaming via Bluetooth®13 wireless technology	_	_	0	_	S	_	with Center Stow™ seat and Center Stow™ console	_	_		S	_	S
Display Audio with Navigation, Entune and JBL -							Fabric-trimmed 50/50 split fold-flat third-row seat with folding headrests	s	s	_		S	
includes 6.1-in. touch-screen with integrated backup camera ¹⁰ display, AM/FM CD player with MP3/WMA							Leatherette-trimmed 50/50 split fold-flat third-row	3	3			3	
playback capability, nine JBL® speakers including							seat with folding headrests	_	_	s	S	Р	s
subwoofer, SiriusXM Radio ¹⁶ with 90-day complimentary	/						Cruise control	S	S	S	S	S	S
trial, HD Radio ^{TM17} with iTunes® Tagging, auxiliary audic jack, USB port ¹¹ with iPod ^{®12} connectivity and control,)						Tilt/telescopic steering wheel with audio, Multi-Information						
and hands-free phone capability, phone book access,							Display and Bluetooth®13 hands-free phone controls	s	s	_	-	S	_
advanced voice recognition and music streaming							Leather-trimmed tilt/telescopic steering wheel with						
via Bluetooth®13 wireless technology	_	_	_	S	_	S	audio, Multi-Information Display and Bluetooth®13 hands-free phone controls			s			
3.5-in. TFT Multi-Information Display with customizable										3			
settings, outside temperature, clock, climate control settings (Limited and Hybrid Limited), fuel economy							Leather-trimmed tilt/telescopic steering wheel with audio Multi-Information Display, Bluetooth®13 hands-free	,					
history, distance to empty, TPMS, hybrid system							phone and voice-command controls	_	_	0	_	_	_
information (hybrid models only) and warning messages	S	S	S	S	S	S	Leather-trimmed tilt/telescopic steering wheel with						
Rear-seat DVD entertainment system with 9-in. display, RCA jacks, one 120V AC power outlet, remote and							audio, climate, Multi-Information Display, <i>Bluetooth</i> ®13 hands-free phone and voice-command controls				e		e
two wireless headphones ²⁰	_	_	_	0	_	0	hands-nee phone and voice-command controls	_	_	_	3	_	3
and the second s				-		-	O Object of O Outlead - Not A - Title D - Title						

S = Standard O = Optional - = Not Available P = Feature is available as part of an option package.

Features (continued)

INTERIOR (continued)	HIGHLANDER	HIGHLANDER PLUS	SE	LIMITED	HYBRID	HYBRID Limited		HIGHLANDER	HIGHLANDEF PLUS	R SE	LIMITED	HYBRID	HYBRID Limited
Optitron instrumentation with red-illuminated speedometer and tachometer; LCD display with							Power door locks with shift-linked automatic lock/unlock feature	s	s	s	s	s	s
odometer and tripmeters; scheduled maintenance	0	0					Day/night rearview mirror	S	S	_	_	S	_
indicator and warning messages	S	S	S	S			Auto-dimming rearview mirror with compass ²²	_	_	S	S	Р	s
Optitron instrumentation with blue-illuminated speedometer and hybrid system power meter; LCD display with odometer and tripmeters; EV ^{1,2} and ECON Mode indicators, scheduled maintenance							Overhead console with maplights and conversation mirror Overhead console with maplights, conversation mirror	s	s	_	-	s	_
indicator and warning messages	_	_	_	_	S	S	and HomeLink®23 universal transceiver	_	_	S	S	Р	S
Metallic interior door handles	_	S	S	_	S		Center console with covered storage compartment,						
Metallic and leather interior trim	_	_	S	_	P	_	six cup holders and two 12V auxiliary power outlets	S	S	S	S	S	S
Wood-grain-style and leather interior trim with chrome interior door handles	_	_	_	s	_	s	Dual extendable sun visors with vanity mirrors Dual extendable sun visors with illuminated	S	_		_		
Remote keyless entry system with remote							vanity mirrors	-	S	S	S	S	S
illuminated entry	S	S	S	_	S		Cargo area 12V auxiliary power outlet	S	S	S	S	S	S
Smart Key System ²¹ on front doors with Push Button				_			Cargo area tonneau cover	-	S	S	S	-	_
Start and remote illuminated entry	_	_		S	_	S	Cargo area second-row-seat one-touch fold-flat levers	-	S	S	S	S	S
Power windows with driver-side auto up/down and iam protection	s	s	s	s	S	s	Second-row reading lights	_	S	S	S	S	S
Rear liftgate window defogger	s	s	S	S	S	s	Digital clock ²⁴	S	S	S	S	S	S
SAFETY AND CONVENIENCE STAR Mark Star Safety System — includes Enhanced Vehicle Stability Control (VSC)25 Traction Control (TRAC),							Adjustable front seatbelt shoulder anchors and driver and front passenger seatbelt pretensioners with force limiters	s	s	s	s	s	s
Anti-lock Brake System (ABS), Electronic Brake-force Distribution (EBD), Brake Assist (BA) ²⁶ and Smart Stop Technology (SST) ²⁷	s	s	s	s	_	_	LATCH (Lower Anchors and Tethers for CHildren) includes lower anchors and tethers on outboard second-row seats	s	s	s	s	s	s
Star Safety System™ — includes Vehicle Dynamics							Child-protector rear door locks	s	s	s	S	s	s
Integrated Management (VDIM),28 Enhanced Vehicle							Collapsible steering column	S	S	s	s	s	s
Stability Control (VSC); ²⁵ Traction Control (TRAC), Anti-lock Brake System (ABS), Electronic Brake-force							Front and rear energy-absorbing crumple zones	s	s	s	s	s	s
Distribution (EBD), Brake Assist (BA) ²⁶ and Smart Stop							Side-impact door beams	s	s	s	s	s	s
Technology (SST) ²⁷	_	_	_	_	S	S	Energy-dissipating interior trim	s	s	s	s	s	s
Driver and front passenger Advanced Airbag System ²⁹	S	S	S	S	S	S	Tire Pressure Monitor System (TPMS) ¹⁹	s	s	s	s	s	s
Driver and front passenger seat-mounted side airbags,							Hill Start Assist Control (HAC) ³¹	s	S	s	S	S	s
driver knee airbag and all-row Roll-sensing Side Curtain Airbags (RSCA) ²⁹	S	S	s	s	S	S	Downhill Assist Control (DAC) ³¹ (4WD models)	O ⁴	O ⁴	Ο4	0	3	
Driver and front passenger active headrests ³⁰	S	S	S	S	S	 	Engine immobilizer ³²		s	_	_	s	
Driver and front passenger active neadrests	s	S	S	S	S	 	Anti-theft system with alarm and engine immobilizer ³²		3	s	s	ъ В	
3-point seatbelts for all seating positions; driver-side Emergency Locking Retractor (ELR) and Automatic/Emergency Locking Retractor (ALR/ELR) on all passenger belts	s	s	s	9	s	<u> </u>	S = Standard		ura is ava	Ü	part of an o		
on an passenger belts	3	3	3	3	3	3	5 – Standard 0 = Optional – = Not Available	r = real	ure is ava	nable dS	part or all C	puon paci	laye.

Packages and Options

MODEL CHOICES



HIGHLANDER

The basic Highlander is anything but, with a 50/50 split third-row seat, 17-in. alloy wheels, Center Stow™ second-row seat, a convenient Multi-Information Display (MID) and Toyota's Star Safety System.™



HIGHLANDER PLUS

New for 2013, Highlander Plus offers all the features that make driving a pleasure: a backup camera;¹⁰ driver lumbar support, easy-clean fabric-trimmed seats, and heated outside mirrors.



SE

Highlander SE is well-appointed, offering everything Highlander Plus does, as well as additional features like power liftgate, leather-trimmed interior, power tilt/slide moonroof and multi-stage heated front seats.



LIMITED

Highlander Limited has it all, including wood-grain-style interior trim, 8-way power driver's seat with thigh and lumbar support, three-zone automatic climate control, and Smart Key System²¹



HYBRID

Enjoy extra peace of mind in a Highlander Hybrid, offering the earth-friendly technology of Hybrid Synergy Drive® with EV^{1,2} and ECON Modes and Electronic On-Demand 4WD⁵



HYBRID LIMITED

Hybrid Limited offers all that the standard Hybrid model does, plus additional features like wood-grain-style interior trim, 8-way power driver's seat with thigh and lumbar support, three-zone automatic climate control, and Smart Key System²¹

HIGHLANDER

Cold Weather Package — includes windshield wiper de-icer and heated outside mirrors

SE

Display Audio with Navigation¹⁴ and Entune^{®15} — includes 6.1-in. touch-screen with integrated backup camera¹⁰ display, AM/FM CD player with MP3/WMA playback capability, six speakers, SiriusXM Radio¹⁶ with 90-day complimentary trial, HD Radio^{TM17} with iTunes[®] Tagging¹⁸ auxiliary audio jack, USB port¹¹ with iPod^{®12} connectivity and control, and hands-free phone capability, phone book access, advanced voice recognition and music streaming via *Bluetooth*^{®13} wireless technology

LIMITED

Rear-seat DVD entertainment system with 9-in. display, RCA jacks, one 120V AC power outlet and two wireless headphones²⁰

HYBRID

Leather Premium Package — includes leather-trimmed front- and second-row seats, multi-stage heated front seats, leatherette-trimmed third-row seat, leather-trimmed tilt/telescopic steering wheel with audio, Multi-Information Display, *Bluetooth*[®]13 hands-free phone and voice-command controls, leather-trimmed chrome-accented shift lever with metallic inlay, metallic interior trim, HomeLink^{®23} universal transceiver, power tilt/slide moonroof with sunshade, auto-dimming rearview mirror and anti-theft system with alarm and engine immobilizer³²

HYBRID LIMITED

Rear-seat DVD entertainment system with 9-in. display, RCA jacks, one 120V AC power outlet and two wireless headphones²⁰

TOYOTA FINANCIAL SERVICES



Toyota helps you get more out of every dollar you spend. By rewarding you for every purchase you make, the Toyota Rewards Visa® adds even more value to doing the things you love. Turn everything you buy into points to redeem toward parts, accessories or an eligible vehicle purchase or lease at your Toyota dealer. Earn 5 points for every \$1 spent at participating Toyota dealers and 1 point for every \$1 spent everywhere else Visa is accepted.*

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Toyota Financial Services (TFS)† is a leading provider of automotive financial services, offering an extensive line of financing plans along with a variety of vehicle and payment protection products to Toyota customers and dealers in the U.S. For more information on TFS products and services, visit www.toyotafinancial.com

*On approved credit. You must have a valid permanent home address in the 50 United States or the District of Columbia. Terms, conditions and restrictions apply and are fully described in the Toyota Rewards Visa Cardmember Agreement and the Toyota Rewards Program Terms and Conditions received with your card. Points earned are based on net purchases. Points-earning maximums apply and points will expire as described in the Rewards Terms and Conditions. Redemption only available at participating Toyota dealerships in the continental U.S. and Alaska. Points cannot be redeemed for cash. Please contact your participating Toyota dealer for information regarding restrictions your dealer may impose on the use of credit cards related to vehicle purchases or leases. The creditor and issuer of the Toyota Rewards Visa is Toyota Financial Savings Bank. Toyota Financial Services is a service mark used by Toyota Financial Savings Bank.

†Toyota Financial Services is a service mark for Toyota Motor Credit Corporation and Toyota Motor Insurance Services, Inc.

See numbered footnotes in Disclosures section.

WARRANTIES

Every Toyota Car, Truck and SUV is built to exceptional standards. And that's not idle boasting. We back it up with these Limited Warranty Coverages:

Basic: 36 months/36,000 miles (all components other than normal wear and maintenance items).

Hybrid-Related Component Coverage: Hybrid-related components, including the HV battery, battery control module, hybrid control module and inverter with converter, are covered for 8 years/100,000 miles. The HV battery may have longer coverage under emissions warranty. Refer to applicable *Warranty and Maintenance Guide* for details.

Powertrain: 60 months/60,000 miles (engine, transmission/transaxle, drive system, seatbelts and airbags).

Rust-Through: 60 months/unlimited miles (corrosion perforation of sheet metal).

Emissions: Coverages vary under Federal and California regulations. Refer to applicable Warranty and Maintenance Guide for details.

Note: Highlander hybrid models are not designed to be driven off-road.

Toyota Highlander is designed to meet most off-road driving requirements. Abusive use may result in bodily harm or damage. Toyota encourages responsible operation to protect you, your vehicle and the environment. Seatbelts should be worn at all times. Please do not allow passengers to ride in the cargo area. Towing receiver hitches/ball mount kits are not intended to provide crash protection.

Accessories: For Genuine Toyota Accessories purchased at the time of the new vehicle purchase, the Toyota Accessory Warranty coverage is in effect for 36 months/36,000 miles from the vehicle's in-service date, which is the same coverage as the Toyota New Vehicle Limited Warranty.

For Genuine Toyota Accessories purchased after the new vehicle purchase the coverage is 12 months, regardless of mileage, from the date the accessory was installed on the vehicle, or the remainder of any applicable new vehicle warranty, whichever provides greater coverage, with the exception of car covers. Car covers are warranted for 12 months from the date of purchase and do not assume any coverage under the Toyota New Vehicle Limited Warranty. You may be eligible for transportation assistance if it's necessary that your vehicle be kept overnight for repairs covered under warranty. Please see your authorized Toyota dealership for further details.

For complete details about Toyota's warranties, please visit www.toyota.com, refer to the applicable *Warranty and Maintenance Guide* or see your Toyota dealer.

For details on vehicle specifications, standard features and available equipment in your area, contact your Toyota dealer. A vehicle with particular equipment may not be available at the dealership. Ask your Toyota dealer to help locate a specifically equipped vehicle. All information presented herein is based on data available at the time of posting, is subject to change without notice and pertains specifically to mainland U.S.A. vehicles only. Prototypes shown. Actual production vehicles may vary.

DISCLOSURES

1. CAUTION! When driving a hybrid vehicle, pay special attention to the area around the vehicle. Because there is little vehicle noise in electric-only mode, pedestrians, people riding bicycles or other people and vehicles in the area may not be aware of the vehicle starting off or approaching them, so take extra care while driving. 2. EV mode works under certain conditions at low speeds for up to a mile. See Owner's Manual. 3. Meets Tier-2/Bin-3 Federal emissions standard. 4. V6 models only. 5. Highlander hybrid models are not designed to be driven off-road. 6. Cargo and load capacity limited by weight and distribution. 7. Before towing, confirm your vehicle and trailer are compatible, hooked up and loaded properly and that you have any necessary additional equipment. Do not exceed any Weight Ratings and follow all instructions in your Owner's Manual. The maximum you can tow depends on the total weight of any cargo, occupants and available equipment. Calculated with new SAE J2807 method. 8. 2013 EPA-estimated mileage. Actual mileage will vary. 9. Toyota strives to build vehicles to match customer interest and thus they typically are built with popular options and option packages. Not all options/packages are available separately and some may not be available in all regions of the country. See toyota.com for information about options/packages commonly available in your area. If you would prefer a vehicle without any or with different options, contact your dealer to check for current availability or the possibility of placing a special order. 10. The backup camera does not provide a comprehensive view of the rear area of the vehicle. You should also look around outside your vehicle and use your mirrors to confirm rearward clearance. Cold weather will limit effectiveness and view may become cloudy. 11. May not be compatible with all mobile phones, MP3/WMA players and like models. 12. iPod® is a registered trademark of Apple Inc. All rights reserved. 13. The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by Toyota is under license. Other trademarks and trade names are those of their respective owners. The Bluetooth® wireless technology phones listed on toyota.com have been tested for compatibility with Toyota vehicles. Performance will vary based on phone software version, coverage and your wireless carrier. Phones are warranted by their manufacturer, not Toyota. 14. Availability and accuracy of the information provided by the navigation system or any XM services mentioned (if installed) are dependent upon many factors. Use common sense when relying on information provided. Services not available in every city or roadway. Periodic navigation updates available at additional cost. See your Navigation System Owner's Manual or contact XM for details. 15. Always drive safely, obey traffic laws and focus on the road while driving. Apps/services vary by phone/carrier; functionality depends on many factors. Select apps use large amounts of data; you are responsible for charges. Apps identified by "TM" or "®" are trademarks or registered trademarks of their respective companies. For enrollment, cost and more details, see toyota.com/entune. 16. XM services require a subscription after trial period, and are sold separately or as a package. Subscriptions governed by SiriusXM Customer Agreement; see www.siriusxm.com. If you decide to continue your XM service at the end of your complimentary trial, the plan you choose will automatically renew and bill at then-current rates until you call 1-866-635-2349 to cancel. Fees and programming subject to change. Available only to those at least 18 years of age in the 48 contiguous United States and D.C. 17. HD RadioTM Technology manufactured under license from iBiguity Digital Corporation U.S. and Foreign Patents. HD Radio™ and the HD, HD Radio, and "Arc" logos are proprietary trademarks of iBiguity Digital Corpo. 18. iTunes® Tagging is a registered trademark of Apple Inc. All rights reserved. 19. The Toyota Tire Pressure Monitor alerts the driver when tire pressure is critically low. For optimal tire wear and performance, tire pressure should be checked regularly with a gauge; do not rely solely on the monitor system. See your Owner's Manual for details. 20. Headphones are for passenger use only. Do not use while operating vehicle. 21. The Smart Key System may interfere with some pacemakers or cardiac defibrillators. If you have one of these medical devices, please talk to your doctor to see if you should deactivate this system. 22. Compass deleted from auto-dimming rearview mirror on models equipped with navigation system. 23. HomeLink® is a registered trademark of Johnson Controls, Inc. 24. Clock displays on Multi-Information Display on vehicles so equipped. 25. Vehicle Stability Control (VSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VSC will be effective in preventing a loss of control. Please see your Owner's Manual for further details. 26. Brake Assist is designed to help the driver take full advantage of the benefits of ABS. It is not a substitute for safe driving practices. Braking effectiveness also depends on proper brake-system maintenance and tire and road conditions. 27. Smart Stop Technology operates only in the event of certain simultaneous brake and gas pedal applications. When engaged, the system will reduce engine power to help the brakes bring the vehicle to a stop. Factors including speed, road conditions and driver input can all impact stopping distance. Smart Stop Technology is not a substitute for safe and attentive driving and does not guarantee instant stopping. Please see your Owner's Manual for further details. 28. Vehicle Dynamics Integrated Management (VDIM) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VDIM will be effective in preventing a loss of control. Please see your Owner's Manual for further details. 29. All the airbag (AB) systems are Supplemental Restraint Systems. All ABs (if installed) are designed to inflate only under certain conditions and in certain types of severe collisions: frontal and knee ABs typically inflate in frontal collisions; side and side curtain ABs in side collisions; Roll-Sensing Curtain ABs at a severe tilt degree, roll or lateral G-force. In all other accidents, the ABs will not inflate. To decrease the risk of injury from an inflating AB, always wear seatbelts, sit upright in the middle of the seat as far back as possible and do not lean against the door. Do not put objects in front of an AB or around the seatback. Do not use a rearward-facing child seat in any front passenger seat. The force of an inflating AB may cause serious injury or death. See your Owner's Manual for further information/warnings. 30. Active front headrests can help reduce the extent of whiplash in certain types of rear-end collisions. 31. Downhill Assist Control (DAC) is designed to help the driver maintain vehicle control and speed on steep, downhill descents. Hill Start Assist Control (HAC) is designed to help minimize backward rolling on steep ascents. Neither system is a substitute for safe driving judgment and practices. Factors including speed, grade, surface conditions and driver input can all affect whether DAC and HAC will be effective in preventing a loss of control. Please see your Owner's Manual for further details. 32. The engine immobilizer is a state-of-the-art anti-theft system. When you insert your key into the ignition switch or bring a Smart Key fob into the vehicle, the key transmits an electronic code to the vehicle. The engine will only start if the code in the transponder chip inside the key or Smart Key fob matches the code in the vehicle's immobilizer. Because the transponder chip is embedded in the key or Smart Key fob, it can be costly to replace. If you lose a key or Smart Key fob, your Toyota dealer can help. Alternatively, you can find a qualified independent locksmith to perform high-security key services by consulting your local Yellow Pages or by contacting www.aloa.org



