

2001 *Sienna*







The Sienna XLE is the top-of-the-line Sienna with all CE and LE standard features plus integrated fog lamps, color-keyed heated power foldaway outside mirrors, leather-wrapped steering wheel, color-coordinated painted protective body side cladding and front and rear bumpers, 15" aluminum alloy wheels, roof rack, multi-adjustable power driver's seat, Security Package and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with eight speakers in six locations and on-glass antenna with FM diversity reception.



The Sienna LE is well equipped with all CE standard features plus rear privacy glass with power-operated rear quarter windows, dual illuminated visor vanity mirrors, cruise control, power windows and door locks, dual power foldaway outside mirrors and full-size spare tire.



*The Sienna CE is the most affordable Sienna. Standard features include multi-reflector halogen headlamps with auto-off feature, Daytime Running Lights (DRL) with auto on/off feature, dual sliding doors, protective body side cladding, removable center-row bench and third-row 50/50 split fold/tilt/slide seats, defroster-linked CFC-free dual zone air conditioning with rear control panel and numerous safety features.**





Everything you want for your family is here. Comfort. Convenience. Roominess. Safety. And the amazing ability to adapt to virtually any situation, just like you. While Sienna's looks have changed with new front and rear styling, its true nature has remained the same. Dependable. Reliable. A quality vehicle you can trust. And above all, a place where you and your loved ones can feel secure.





Funny, it doesn't feel like a minivan.

From the moment you step inside, you know it's

different. You sense it in the new metal tone

accents and the comfort of available

leather-trimmed seats. You hear it when

you play your favorite CD in the JBL

premium 8-speaker audio system.

You feel it as you fine-tune the dual

automatic climate control to suit

your rear passengers' tastes while

maintaining a slightly different

temperature up front...or switch

on the available heated front

seats on a cold winter morning.

This is something special. This is

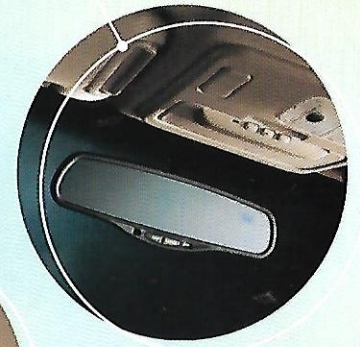
Sienna XLE.

HomeLink®* and available Electrochromic Rearview Mirror

All the conveniences you need for the road.

For many in the under-sixteen crowd, life without videos or video games would be no fun at all. That's why Sienna offers an available video entertainment system with overhead flat display screen and videocassette player, ideal for movies or video games. There's also a rear 12-volt power outlet for accessories or an air pump at the campsite. Available single or dual power sliding doors that open and close at the push of a button. An available electrochromic rearview mirror with compass that softly dims when bright lights suddenly appear behind you. Plus a HomeLink® system that can activate up to three remotes, eliminating the clutter of multiple openers.*

*HomeLink® is a registered trademark of Johnson Controls.



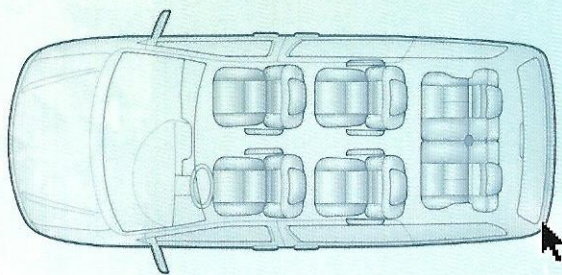
Rear 12-Volt Power Outlet



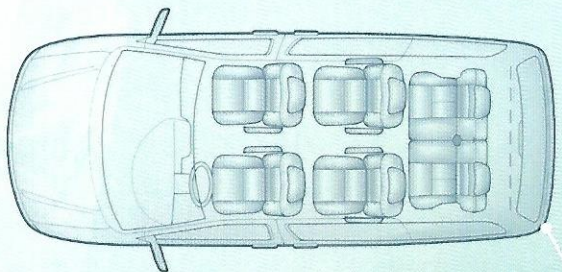
4-Head Videocassette Player

See how easily the video console works at

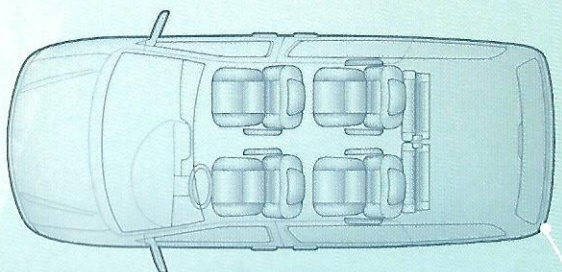




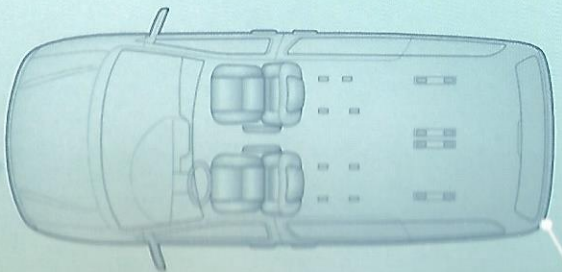
Arrange Sienna's seven seating positions at www.toyota.com/sienna/versatility



The third-row seat slides forward to create an additional 4.5 cubic feet of cargo space.



Simply tumble forward the third row and you gain a generous storage area in back.



Take out the second and third rows for up to 133.5 cubic feet of

Finally, a room you can change as often as you like.

Whether you're looking for a few more inches

or a generous 133.5 cubic feet of storage, space

is hardly an issue in the Sienna. The rear seats

fold down or tilt forward. You can even slide

the third row forward or remove the second and

third rows entirely. Best of all, you don't need to

be a pro wrestler to do any of this. It's easy. So

whenever the urge to rearrange the furniture for your

family's comfort hits you, go right ahead.



Safety means everything.

You've seen the accolades. "A Best Pick" by the Insurance Institute for Highway Safety.*

And a five-star rating from the National Highway Traffic Safety Administration**—

the highest ratings available. This year there's more: a new 210-hp V6 engine with

Variable Valve Timing with intelligence (VVT-i) that delivers extra performance

on demand. Available Vehicle Skid Control (VSC) is also new. Toyota has

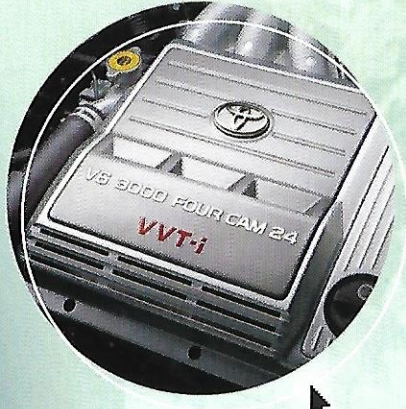
developed the technology to help drivers successfully negotiate challeng-

ing situations like wet pavement and icy conditions. Oh, and don't forget the

available front-seat side air bags,¹ standard Anti-lock Brake System (ABS),

sturdy crumple zones and many additional safety features. After all, we tried

to think of everything for your family's security.



Find out about the intelligence in VVT-i engine technology at www.toyota.com/sienna/vvti

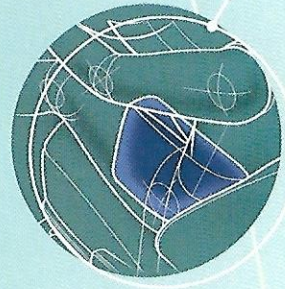
- Driver and front passenger air bag Supplemental Restraint System (SRS)¹
- Available driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS)¹
- 3-point seatbelts in all outboard seats with adjustable seatbelt anchors on front seats, driver's belt Emergency Locking Retractor (ELR); Automatic/Emergency Locking Retractor (ALR/ELR) on all other outboard belts
- Front seatbelt pretensioners with force limiters
- Driver and front passenger seatbelt warning system
- Head restraints in all outboard seating positions
- Collapsible steering column
- Reinforced steel unit-body with high-tensile-strength steel body panels
- Front and rear crumple zones and front and rear side-impact door beams
- Power-assisted front disc/rear drum brakes with Anti-lock Brake System (ABS)
- Available Vehicle Skid Control (VSC) system with Traction Control (TRAC) and Brake Assist
- Low tire pressure warning system
- Child-protector sliding door locks
- Jam protection function with auto-reverse on available power sliding doors
- Anti-theft system with engine immobilizer standard on XLE
- Battery-saver feature—deactivates dome lights after 30 minutes with lights on
- Daytime Running Lights (DRL) with auto on/off feature

*Information released March 1998.

**Test conducted January 27, 1998. Five stars for driver and front passenger frontal impact protection.

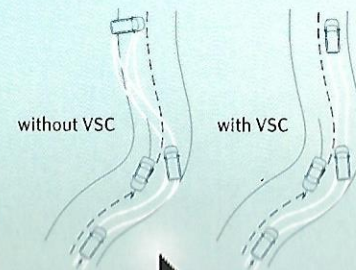
¹See page 19 for more information on Toyota's driver and front passenger air bag and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).

Available Side Air Bags



The available Vehicle Skid Control (VSC) system with Brake Assist combines with Traction Control (TRAC) and ABS to help you maintain control during cornering should wheelslip occur.

Possible Scenario



Vehicle Skid Control (VSC)

Come in and make yourself comfortable.

If happiness is an inviting space that you can share, Sienna should come with a welcome mat. Enter the CE and you're greeted with special touches, including a tilt steering wheel and dual cup holders for front, center and rear passengers. The LE has power windows and door locks. And both models are even more inviting with a beautiful new cloth interior design, steering wheel-mounted cruise control and rear air conditioning controls. Comfy space for you and plenty to go around. That's Sienna.

Rear Air Conditioning Controls (LE shown)

Steering Wheel-Mounted
Cruise Control







CE standard wheel cover

CE STANDARD FEATURES¹

- Multi-reflector headlamps with auto-off feature
- Daytime Running Lights (DRL) with auto on/off feature
- Foldaway manual remote outside mirrors
- Washer-linked variable intermittent front and intermittent rear wipers
- High Solar Energy-Absorbing (HSEA) glass
- Dual sliding doors
- Protective body side cladding
- P205/70R15 tires on 15" steel wheels with full wheel covers
- Heavy-duty rear window defogger with timer
- Defroster-linked CFC-free dual zone air conditioning with rear control panel
- Driver and front passenger air bag Supplemental Restraint System (SRS)²
- Tilt steering wheel with satellite audio controls
- Fabric seat and door trim
- Multi-adjustable front seats
- Removable center-row bench seat with adjustable headrests and seatback table with cup holders
- Removable third-row 50/50 split fold/tumble/recline/slide seats with adjustable headrests and seatback tables with cup holders
- Overhead console with garage door opener
- Sunglasses holder
- Cup holders—dual front, middle, rear and on seatback trays
- Bottle holders on both sliding doors
- Dual visor vanity mirrors
- Front and rear 12-volt auxiliary power outlets
- Digital quartz clock
- Speedometer, fuel and temperature gauges; LCD odometer with twin tripmeters and transmission gear position indicator
- Air bag, ABS, seatbelt, low-fuel level, door-ajar, low tire pressure, low washer fluid, battery, oil pressure and check engine warning lights
- Front, center and rear dome lights, courtesy lamps and illuminated ignition key ring
- Remote hood and fuel-filler door releases
- Deluxe 3-in-1 AM/FM ETR/Cassette/CD with 4 speakers and pole-mounted antenna



LE standard wheel cover

LE available aluminum alloy wheel

LE STANDARD FEATURES¹

- All CE Standard Features Plus²:
- Rear privacy glass with power-operated rear quarter windows
- Foldaway power-adjustable outside mirrors
- Full-size spare tire on 15" steel wheel
- Dual illuminated visor vanity mirrors
- Tachometer
- Cruise control
- Power windows with driver-side auto-up/down and retained power
- Power door locks with anti-lockout feature



XLE standard aluminum alloy wheel

XLE STANDARD FEATURES¹

- All CE and LE Standard Features Plus²:
- Integrated fog lamps
- Color-keyed heated power foldaway outside mirrors
- Color-coordinated painted protective body side cladding and front and rear bumpers
- P215/65R15 tires on 15" aluminum alloy wheels
- Roof rack
- CFC-free dual zone air conditioner with automatic climate control
- Second-row captain's chairs
- Carpeted floor and cargo area mats
- Driver's side sunglasses holder
- Security Package (anti-theft system with engine immobilizer and remote keyless entry with panic feature)
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and on-glass antenna with FM diversity reception

¹See page 13 for a complete list of safety features.

²See page 13 for more information on features, deluxe and front passenger air bag.

EXTRA VALUE PACKAGES	OPTION PACKAGES	ADDITIONAL OPTIONS
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<p>CE</p> <ul style="list-style-type: none"> • CE Extra Value Package—dual heated power outside mirrors, power windows and door locks; cruise control; rear privacy glass; carpeted floor mats; and full-size spare tire 	<ul style="list-style-type: none"> • No option packages available 	<ul style="list-style-type: none"> • Vehicle Skid Control (VSC)¹ • Tow Prep Package—transmission oil cooler and revised cooling fan control logic • Full-size spare tire • Driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS)² • Remote keyless entry
<p>LE</p> <ul style="list-style-type: none"> • LE Extra Value Package—dual heated power outside mirrors, roof rack, remote keyless entry, captain's chairs and carpeted floor mats 	<ul style="list-style-type: none"> • LE Upgrade Package #1—power-operated passenger-side sliding door and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and on-glass antenna with FM diversity reception • LE Upgrade Package #2—equipment from LE Upgrade Package #1 plus P215/65R15 tires on aluminum alloy wheels and full-size spare tire³ 	<ul style="list-style-type: none"> • P215/65R15 tires on 15" aluminum alloy wheels and full-size spare tire • Vehicle Skid Control (VSC) • Tow Prep Package—transmission oil cooler and revised cooling fan control logic • Driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS)²

<p>XLE</p> <ul style="list-style-type: none"> • No Extra Value Packages available 	<ul style="list-style-type: none"> • XLE Upgrade Package #1—Leather Trim Package (leather-trimmed seats, steering wheel and door trim), JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and on-glass antenna with FM diversity reception • XLE Upgrade Package #2—passenger-side power-operated sliding door and power tilt/slide glass moonroof with sunshade • XLE Upgrade Package #3—dual power-operated sliding doors and power tilt/slide glass moonroof with sunshade • XLE Luxury Package—JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and on-glass antenna with FM diversity reception, Leather Trim Package (leather-trimmed seats, steering wheel and door trim), dual power-operated sliding doors and power tilt/slide glass moonroof with sunshade 	<ul style="list-style-type: none"> • Vehicle Skid Control (VSC) • Tow Prep Package—transmission oil cooler and revised cooling fan control logic • Driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS)² • Auto-dimming electrochromic rearview mirror with compass • Heated driver and front passenger seats⁴ • Passenger-side power-operated sliding door
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TOYOTA FINANCIAL SERVICES⁵

You're thinking about driving a Toyota. You may also be thinking about whether you should buy or lease your Toyota. Toyota Financial Services (TFS) offers a variety of finance and lease programs to complement your lifestyle and work within your budget. Ask your participating dealer about our Toyota Touch Lease Plan, Retail Finance Plan, Toyota Touch Preferred Option Finance Plan and College Graduate Finance Program. We are confident there is a TFS program tailored to meet your needs. At TFS we realize that buying or leasing a vehicle is a major investment. To help you protect your investment over time, we've developed a broad spectrum of quality insurance products. Whether you plan to buy or lease, in most cases you may include the cost of TFS insurance products in your financing contract. Ask your participating dealer about our Toyota Extra Care vehicle service agreements, Guaranteed Auto Protection (GAP) coverage, Toyota Auto Care annual maintenance plan, and Credit Insurance Program.

WARRANTIES⁶

Every Toyota Car and Truck has excellent warranty coverage. However, given Toyota's worldwide reputation for quality, reliability and dependability, you may never find out just how good our new vehicle warranty really is. But, should you ever need it, we've definitely got you covered:

Basic Coverage: All components other than normal wear and maintenance items are covered for 36 months/36,000 miles.

Powertrain Coverage: Your engine, transmission/transaxle, front-wheel drive, rear-wheel drive, seatbelts and air bags are covered for 60 months/60,000 miles.

Rust-Through Coverage: Corrosion perforation of sheet metal is covered for 60 months/unlimited miles.

Federal Emission Coverage: Components under the federal emission defect warranty are covered for 36 months/36,000 miles and specified major emission control components are covered for 8 years/80,000 miles. Specific major emission control components under

emission performance warranty are also covered for 8 years/80,000 miles. In addition, emission performance warranty is applicable for 24 months/24,000 miles in states and local jurisdictions that require a periodic EPA-approved inspection and maintenance program.

California Emission Control Coverage: In California and any other state that adopts California emission warranty provisions, performance warranty and defect warranty coverage is applicable for 36 months/50,000 miles and specific control devices are covered for 7 years/70,000 miles.

Accessory Warranty: Toyota-approved accessories are covered for 12 months, regardless of mileage, or for the remainder of any new vehicle warranty (except for car covers, which are covered for 12 months).

An Added Benefit: You may be eligible for transportation assistance if your vehicle is required to be kept overnight for warrantable repairs. For complete details of Toyota's warranties, please refer to the Owner's Manual or contact your dealer.

SPECIFICATIONS	CE	LE	XLE
MECHANICAL/PERFORMANCE			
Engine	3.0-liter 24-valve DOHC V6 with VVT-i 210 hp @ 5,800 rpm 220 lb.-ft. @ 4,400 rpm		
Ignition	Electronic, with distributorless Toyota Direct Ignition system (TDI)		
Transmission	4-speed electronically controlled automatic overdrive (ECT)		
Drivetrain	Front engine, front-wheel drive		
Body construction	Unitized body with anti-vibration sub-frame		
Suspension	MacPherson strut front suspension with gas-filled shock absorbers and stabilizer bar; torsion beam rear suspension with coil springs and gas-filled shock absorbers		
Steering	Variable-assist power rack-and-pinion		
Turning circle diameter, curb to curb (ft.)	40.0		
Brakes	Power-assisted ventilated front disc, rear drum with Anti-lock Brake System (ABS)		
EXTERIOR DIMENSIONS (IN.)			
Overall height, unloaded	67.3	67.3	67.3
Overall width	73.4	73.4	73.4
Overall length	194.2	194.2	194.2
Wheelbase	114.2	114.2	114.2
Tread width (front/rear)	61.6/63.4	61.6/63.4	61.6/63.4
Ground clearance	5.3	5.3	5.3
Coefficient of drag (Cd)	.32	.32	.32
INTERIOR DIMENSIONS FRONT/MIDDLE/REAR (IN.)			
Head room	40.6/40.7/37.1	40.6/40.7/37.1	40.6/39.4/37.1
Shoulder room	60.4/62.1/60.5	60.4/62.1/60.5	60.4/62.1/60.5
Hip room	58.7/63.2/50.0	58.7/63.2/50.0	58.7/63.2/50.0
Leg room	41.9/36.5/32.8	41.9/36.5/32.8	41.9/36.7/32.8
WEIGHTS AND CAPACITIES			
Curb weight (lbs.)	3,919	3,932	3,932
Seating capacity	7	7	7
Cargo volume (cu. ft.) behind front/middle/rear seats	133.5/63.3/26.6	133.5/63.3/26.6	133.5/63.3/26.6
Towing capacity ⁷ (lbs.) standard/available	2,000/3,500	2,000/3,500	2,000/3,500
Fuel tank (gals.)	20.9	20.9	20.9
TIRES			
Size	P205/70R15	P205/70R15	P215/65R15
Type	All-Season steel-belted radial blackwall	All-Season steel-belted radial blackwall	All-Season steel-belted radial blackwall
Spare	Temporary ⁸	Full-size	Full-size
MILEAGE ESTIMATES (EPA ESTIMATED MPG CITY/HIGHWAY)⁹			
	19/25	19/25	19/25

⁵Requires CE Extra Value Package.

⁶The Toyota driver, front passenger and front seat-mounted side-impact air bags are Supplemental Restraint Systems (SRS). The driver and front passenger air bags are designed to inflate in a severe frontal collision. The side-impact air bags are designed to inflate in severe side-impact collisions. In all other accidents, the air bags will not inflate. To decrease the risk of injury from a deploying air bag, always wear seatbelts, sit upright in the middle of the seat as far back as possible from the air bag modules and do not lean against the door. Do not put objects in front of an air bag or

⁷Requires XLE Upgrade Package #1 or XLE Luxury Package.

⁸Toyota Financial Services is a service mark used by Toyota Motor Credit Corporation and Toyota Motor Insurance Services, Inc. Products are available through your participating Toyota dealer. See your participating dealer regarding features and benefits, requirements and eligibility conditions on these and other Toyota Financial Services products, programs and services.

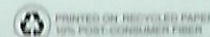
⁹See your Toyota dealer for more details about the new vehicle warranty.

¹⁰Requires additional equipment. See your Toyota dealer for details and GCWR limits. For further information regarding wiring converters and


Some vehicles are shown with available equipment. Seatbelts should be worn at all times. Please do not allow passengers to ride in the cargo area. Towing receiver hitches/ball mount kits are not intended to provide crash protection. For details on vehicle specifications, standard features and available equipment in your area, contact your Toyota dealer. A vehicle with particular equipment may not be available at the dealership. Ask your Toyota dealer to help locate a specifically equipped vehicle. Specifications, standard features and available equipment are based upon information available at the time of printing, are subject to change without notice, are

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10% POST-CONSUMER FIBER




Desert Sand Mica with Oak Interior




Super White with Gray or Oak Interior




Silver Shadow Pearl with Oak Interior




Vintage Red Pearl with Oak Interior




Woodland Pearl with Gray or Oak Interior




Denim Blue Mica with Gray Interior



Sailfin Blue Pearl with Gray or Oak Interior



Stratosphere Mica with Gray Interior



Black Walnut Pearl with Oak Interior

Your ownership experience.

From that first drive home in your new Sienna

until the day you part with it, we want your entire

ownership experience to be enjoyable and satisfying. That's

why at every Toyota dealership you'll find answers to your

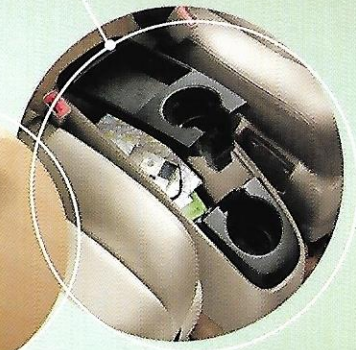
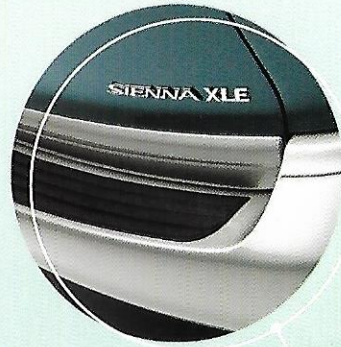
questions, help with selecting Genuine Toyota Parts and accessories,

and quality service to help keep your Sienna in top shape. The location

of your nearest Toyota dealer can be found on our Web site at toyota.com.

Vehicle Intrusion Protection (VIP) RS3200 Security System¹

Center Console with Dual Cup Holders



Genuine Wood Dash Appliqué

Rear Bumper Protector



ACCESSORIES

Add a personal touch to your Sienna with Toyota options and accessories.

Remember, Toyota vehicles are built with popular option combinations. Not all options are available separately, and some options and accessories may not be available in all regions of the country. So see your Toyota dealer, who can help locate the Sienna that's right for you.

- Front-End Mask
- Sunroof Wind Deflector²
- Gold Emblem Package
- Black Pearl Emblem Package
- Running Boards
- Roof Rack
- Yakima® Roof Rack Attachments
- Towing Receiver Hitch
- Towing Accessories
- Aluminum Alloy Wheels
- Wheel Locks
- Rear Bumper Protector
- Color-Keyed Rear Spoiler

- Cargo Net
- Carpeted Cargo Mat
- Center Console Box
- Carpeted Floor Mats
- Auto-Dimming Mirror
- Video Entertainment System
- Toyota Vehicle Intrusion Protection (VIP) RS3200 Security System¹
- Toyota Vehicle Intrusion Protection (VIP) RS3200 Plus Security System¹

¹Available for vehicles with factory power door locks.

²Available only on XLE.

³Available for vehicles with factory remote keyless entry.





ECHO



Celica



MR2 Spyder



Camry



Solara



Solara Convertible



Avalon



Sienna



Corolla



Prius

Life is full of choices. Here are ours.



Tundra Access Cab



Tacoma Xtracab



Land Cruiser



4Runner



RAV4



Sequoia

(available November 2000)



Highlander

(available February 2001)